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Pre-installation Information

Before You Begin...

Before unpacking, inspect the carton for exterior damage. If you find damage, advise the delivery carrier of a potential claim. Inspect your package carefully. You can check your accessory box parts with the enclosed packing slip for your convenience. Claims for shortages will be honored for only 30 days from the date of shipment.

Before installing the operator, read this manual completely to ensure all requirements for proper installation are present. Verify that the voltage to be used matches the voltage of the operator. If you have any questions about the requirements for proper installation of this gate operator contact technical support at 800-421-1587.

Always Check the Gate’s Action

It’s very important before installing the gate operator to make sure the gate’s slides free and level throughout the entire opening distance. If the gate does not seem to operate properly, it may affect the operator performance or greatly shorten the life of the unit. The gate should also be designed so that airflow is ample to prevent wind resistance and drag.

Gate Operator Classifications

All gate operators can be divided into one of four different classifications, depending on their design and usage. Install this gate operator only when the operator is appropriate for the construction and usage class as defined below:

- **Class I Residential Vehicular Gate Operator**
  A vehicular gate operator intended for use in a home or for one to four single family dwellings with a common garage or parking area associated with these dwellings.

- **Class II Commercial / General Access Vehicular Gate Operator**
  A vehicular gate operator intended for use in a commercial location or building such as a multi-family housing unit of five or more single family units, hotel, retail store or other building servicing the general public.

- **Class III Industrial / Limited Access Vehicular Gate Operator**
  A vehicular gate operator intended for use in an industrial location or building such as a factory or loading dock area or other location not intended to service the general public.

- **Class IV Restricted Access Vehicular Gate Operator**
  A vehicular gate operator intended for use in a guarded industrial location or building such as an airport security area or other restricted access locations not servicing the general public, in which unauthorized access is prevented via supervision by security personnel.

Approved Obstruction Detection Devices

The following contact or non-contact obstruction detection devices have been approved for use with this slide gate operator as part of a UL325 compliant installation:

- **Contact Edges**
  Miller Edge Models: MGO20, MGR20, MSG20

- **Wireless Contact Adapter**
  GTO Models: SGEKAC, SGEKDC, SGET, SGER

- **Obstruction Input Expansion**
  Miller Edge Model: MIM-62

- **Photoeyes**
  Omron Model: E3K-R10K4-NR
  Miller Edge Models: RG-K-R, PG-K-R50
  EMX Models: IRB-MON, IRB-RET

Safety Information and Warnings

The following formats are used for safety notes in these instructions.

- **CAUTION**
  This type of warning note is used to indicate the possibility of damage to the gate or gate operator.

- **WARNING**
  This type of warning note is used to indicate possible mechanical hazards that may cause serious injuries or death.

- **WARNING**
  This type of warning note is used to indicate possible electrical shock hazards that may cause serious injuries or death.

Regulatory Warnings

Read the following before beginning to install this slide gate operator:

**IMPORTANT INSTALLATION SAFETY INSTRUCTIONS**

**WARNING**

**TO REDUCE THE RISK OF SEVERE INJURY OR DEATH TO PERSONS,**

**REVIEW THESE INSTALLATION SAFETY STEPS BEFORE PROCEEDING**

1. READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS.
2. Read the yellow "Safety Instructions" brochure enclosed with the packet of information. If any pages are missing or are unreadable, or you do not have the safety instructions, please call Linear at 1-800-421-1587 to request additional copies.
3. All electrical connections to the power supply must be made by a licensed electrician and must observe all national and local electrical codes.
4. A separate power‑disconnect switch should be located near the operator so that primary power can be turned off when necessary.
5. Install the enclosed warning signs on both sides of the gate. A minimum of two (2) WARNING SIGNS shall be installed, one on each side of the gate where easily visible.
6. Never reach between, through or around the fence to operate the gate.
7. Never connect a button station within reach of the gate or on the side of the gate operator.
8. Do not adjust the operator controller’s current sensing feature too high. It should be adjusted high enough to keep the gate from falsely triggering the sensing, but no higher than necessary for the gate to operate. DO NOT DEFEAT THE PURPOSE OF THIS FUNCTION!
9. You must install all required safety equipment.
10. UL325 Compliance requires the use of contact edges or photoelectric controls on all automatic or remotely‑controlled gate operators.
11. The operator is intended for installation only on gates used for vehicles. Pedestrians must be supplied with a separate access opening. The pedestrian access opening shall be designed to promote pedestrian usage. Locate the gate such that persons will not come into contact with the vehicular gate during the entire path of travel of the vehicular gate.
Wiring Specifications

Refer to the following steps for details on power and accessory wiring for the operator.

**WARNING**

ALL AC ELECTRICAL CONNECTIONS TO THE POWER SOURCE AND THE OPERATOR MUST BE MADE BY A LICENSED ELECTRICIAN AND MUST OBSERVE ALL NATIONAL AND LOCAL ELECTRICAL CODES.

**USE COPPER WIRE ONLY!**

**AC Power Wiring**

1. Find the listing on this page corresponding to the model, voltage and horsepower rating of your operator.
2. The distance shown in the table is measured in feet from the operator to the power source. **DO NOT EXCEED THE MAXIMUM DISTANCE.** These calculations have been based on standard 115 V and 230 V supplies with a 10% drop allowable. If your supply is under the standard rating, the runs listed may be longer than what your application will handle, and you should not run wire too near the maximum distance for the gauge of wire you are using.
3. When large-gauge wire is used, a separate junction box (not supplied) may be needed for the operator power connection.
4. Wire length calculations are based on the National Electrical Code, Article 430 and have been carefully determined based on motor inrush, brake solenoids, and operator requirements.
5. Connect power in accordance with local codes. The green ground wire must be properly connected.
6. Wire insulation must be suitable to the application.
7. Electrical outlets are supplied in all 115 VAC models for convenience with occasional use or low power consumption devices only. If you choose to run dedicated equipment from these devices, it will decrease the distance for maximum length and the charts will no longer be accurate.

**DC Control and Accessory Wiring**

1. All control devices are now 24 VDC, which can be run up to 2000 feet with 14 AWG wire.
2. Control wiring must be run in a separate conduit from power wiring. Running them together may cause interference and faulty signals in some accessories.
3. A three-wire shielded conductor cable is required to connect two operators together for dual operation. You must use Belden 8760 Twisted Pair Shielded Cable (or equivalent) only – P/N 2500-1982, per foot). See Page 25 for details of this connection. **Note:** The shield wire should be connected in both the operators.

### MODEL SLR POWER WIRING

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### MODEL SLD POWER WIRING

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<td>2756 1378</td>
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Mounting Pad Installation

The gate operator mounts bolted to a custom poured concrete mounting pad. The pad supports the operator and prevents it from moving during operation.

An optional post mount kit is also available (P/N 2120-483) which allows installation without a concrete mounting pad.

Gate Preparation

Before installing the pad, make sure the gate rolls or slides freely, and that all exposed rollers are properly covered. The gate must be covered with fabric with openings no larger than 2-1/4” in size, to a minimum height of 48” above ground level. On picket-style gates, if pickets are spaced less than 2-1/4” apart, mesh is optional.

Mounting Pad Specifications

Recommended pad size is 21” x 21” minimum. Pad depth should be set according to local codes and at least as deep as frost line. 5/8” J-bolts may be set into the concrete before it sets following the dimensions shown, or drilled after the concrete sets.

WARNING

The operator is intended for installation only on gates used for vehicles. Pedestrians must be supplied with a separate access opening. The pedestrian access opening shall be designed to promote pedestrian usage. Locate the gate such that persons will not come into contact with the vehicular gate during the entire path of travel of the vehicular gate.

WARNING

The gate must be installed in a location so that enough clearance is supplied between the gate and adjacent structures when opening and closing to reduce the risk of entrapment. Swing gates shall not open into public areas.

WARNING

The gate must be properly installed and work freely in both directions prior to the installation of the gate operator. Do not adjust the force setting to compensate for an improperly installed, improperly functioning, or damaged gate.

---

Figure 1. Mounting Pad Specifications
Gate Bracket and Chain Assembly

✓ NOTE: The item numbers shown in these illustrations are for reference only. For the actual part numbers, refer to the parts lists in the rear of this manual.

Assemble a gate bracket (1) to the front edge of the gate, using two U-bolts (2), and mounting hardware (3). Before tightening down completely, be sure the bracket is parallel to the gate. Tighten the U-bolt hardware the rest of the way, then screw the square head bolts (4) into the threaded holes in the gate plate until they bottom out against the gate. These will help keep the bracket from twisting on the pipe.

Slide a threaded chain pin (5) through the bracket as shown, with spring (6), flat washer (10), and two hex nuts (7). Attach one end of the drive chain (8) to the chain pin using master link (9) and begin unrolling the chain toward the operator. An optional Tail Mount configuration is shown in Figure 4B.

Remove the rain cover from the back of the slide gate operator. Carefully thread the drive chain under the first idler, over the drive sprocket, and then under the last idler. Make sure you feed most of the chain through the idlers and sprocket before attaching the chain to the back end of the gate.

Assemble the other gate bracket on the rear edge of the gate, using the same process as the front gate bracket. Once this is done, take the other chain pin, spring and jam nuts and assemble with the end of drive chain and the other master link.

At this point you should be able to adjust the chain tension by tightening the jam nuts on each end. Approximately 1/4" to 3/8" of slack per foot of drive chain is acceptable. Make sure the chain does not drag on the ground, across the gate rollers or the idler frame of the operator.

Additional mounting holes have been provided in the gate bracket for installer convenience.

Figure 2. Mounting Gate Bracket to Gate

Figure 3. Chain Pin and Chain Assembly

Figure 4A. Chain Path

NOTE: IDLER CONFIGURATION MAY APPEAR DIFFERENT DEPENDING ON THE SLIDE OPERATOR MODEL

Figure 4B. Tail Mount Chain Path
Operator Preparation

Vent Plug Installation
In order to keep gear oil from spilling out during shipping, gear reducers used in this gate operator has either a solid plug, or a sealed vent plug, installed at the factory.
For operators with a solid plug, replace the solid plug with the vent plug provided (see Figure 5).
With the vent plug installed, remove the vent plug’s breather pin to allow the gear box to vent (see Figure 5).

Operator Setup

Controller Access
The Controller is protected by a plastic dust cover. To remove the dust cover, loosen the cover’s wing-screw and lift the cover off (see Figure 6).

AC Power Connection
All Linear gate operators are supplied with a power disconnect switch to turn on and off the power available to the operator (see Figure 7). Following wiring specifications on Page 2, incoming power should be brought into the operator and connected to the labeled pigtail from the disconnect box. A wiring connections print can also be found on the label inside the cover of the operator.
✓ NOTE: FOR SOLAR POWERED UNITS ONLY: The APeX Controller’s AC power disconnect switch does not turn off the Apex DC power when connected to solar panels. It will however, disconnect DC motor power. Unplug the solar panel input on the front of the Apex Controller prior to servicing the unit.

Proper thermal protection is supplied with the operator. The motor contains a thermal overload protector to guard from overheating the motor due to overload or high-frequency operation. This overload protector will reset automatically after the motor cools down.

Earth Ground
Install a ground rod and connect it to the operator’s frame in every gate operator installation. A good earth ground is necessary to allow the Controller’s built-in surge and lightning protection circuitry to work effectively. The physical bolting of the operator to the mounting pad is not sufficient for a good earth ground.
✓ NOTE: Do not splice the ground wire. Use a single piece of solid copper 12 AWG wire between the ground rod and the operator.
1. Install an 8-foot long copper ground rod next to the operator mounting pad within three feet of the operator.
2. Use a clamp to connect a solid copper 12 AWG ground wire to the ground rod.
3. Route the ground wire to the operator.

![Figure 5. Vent Plug Installation](image5)

![Figure 6. Controller Access](image6)

![Figure 7. Power Disconnect Box Wiring](image7)
Operator Setup (Continued)

Limit Nuts Rough Adjustment
The limit nuts are not preset at the factory and must be adjusted for the length of the gate in each installation. The limit switches are activated by two threaded nylon rotary limit nuts which are attached to a threaded limit shaft driven by a chain and sprockets from the main drive shaft (see Figure 8). REMOVE THE CARDBOARD FILLER BEFORE ADJUSTING THE LIMIT NUTS.

The Controller is factory set for right hand installations. The left limit nut is for OPEN and the right limit nut is for CLOSE. The limit nuts flip their definition in left hand installations. (see left-right hand programming on Page 11).

1. With the gate connected to the gate operator in a mid-travel position, the power disconnect switch turned OFF, disconnect the operator by using the manual disconnect lever, once the operator has been disconnected, manually move the gate by hand to within a foot of its fully open position (the foot of distance is necessary to allow for coasting of the operator after the limit switch is tripped).

2. Once the gate is in this position, adjust the OPEN limit nut until it activates the limit switch for open. Press down the detent plate and rotate the nut along the threaded shaft (see Figure 9).

3. After setting the open limit, move the gate to one foot from fully closed and repeat the process for the CLOSE limit nut (see Figure 9).

Limit Nuts Fine Adjustment
After finishing the rough limit nut adjustments, reposition the gate to approximately the center of travel.

CAUTION
If the operator is installed in a left-hand installation. Set the Controller to left-hand operation BEFORE running the operator for the fine setting of the limit nuts. Failure to do so will result in over-shooting the limit switches, and can cause damage to the operator and/or gate. Refer to programming on Page 11.

1. Re-engage the operator using the disconnect handle.
2. Turn the power disconnect switch ON.
3. Stand clear of any moving parts and press the OPEN button.
4. After the gate opens, press the CLOSE button.
5. Observe the gate in both directions as it runs through each complete cycle. Adjust the open or close limit nuts again if necessary. Fine levels of adjustment can be made by adjusting a few teeth on the nut at a time. If the gate stops during travel, you may need to adjust the Open or Close Current Setting or the Maximum Run Timer (see Pages 12-13).
Controller Features

Figure 10. Controller Features
## Indicator Descriptions

<table>
<thead>
<tr>
<th>Indicator Definition</th>
<th>Indication When Lit During Normal Operation</th>
<th>Indication When Lit During Programming</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 Volt Input Power</td>
<td>Low Voltage AC Power Is Present</td>
<td></td>
</tr>
<tr>
<td>24 Volt DC Accy Power</td>
<td>Low Voltage DC Power Is Present</td>
<td></td>
</tr>
<tr>
<td>Open</td>
<td>Open Signal Present from the Internal Receiver or an External Device Connected to the Open Input Terminal</td>
<td></td>
</tr>
<tr>
<td>Close</td>
<td>Close Signal Is Present from a Device Connected to the Close Input Terminal</td>
<td></td>
</tr>
<tr>
<td>Stop</td>
<td>Stop Input Terminal Is Open and Not Connected to Common</td>
<td>Controller Is In Programming Mode</td>
</tr>
<tr>
<td>Program</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reverse</td>
<td>Delay Set</td>
<td></td>
</tr>
<tr>
<td>Lockout</td>
<td>Alarm Set</td>
<td></td>
</tr>
<tr>
<td>Radio</td>
<td>Learn</td>
<td></td>
</tr>
<tr>
<td>Open Current</td>
<td>Set</td>
<td></td>
</tr>
<tr>
<td>Open Obstr</td>
<td>MGT 2 Set</td>
<td></td>
</tr>
<tr>
<td>Open Relay</td>
<td>LH/RH Set</td>
<td></td>
</tr>
<tr>
<td>Open Limit</td>
<td>Brake Delay</td>
<td></td>
</tr>
<tr>
<td>Close Current</td>
<td>Set</td>
<td></td>
</tr>
<tr>
<td>Close Obstr</td>
<td>MGT 1 Set</td>
<td></td>
</tr>
<tr>
<td>Close Relay</td>
<td>AUTO CLOSE SET</td>
<td></td>
</tr>
<tr>
<td>Close Limit</td>
<td>AC DC Set</td>
<td></td>
</tr>
<tr>
<td>Single</td>
<td>Set</td>
<td></td>
</tr>
<tr>
<td>Max Run</td>
<td>Set</td>
<td></td>
</tr>
<tr>
<td>Comm Link</td>
<td>Set</td>
<td></td>
</tr>
<tr>
<td>Maint Alert</td>
<td>Set</td>
<td></td>
</tr>
</tbody>
</table>

### Apex Function Display Indications

- **R** - Left or Right Hand Operation
- **PM** - Single or Dual Gate
- **AC** - Auto Close Timer
- **RP** - Run Alarm Pre-Start Alarm
- **OC** - Maximum Open Current
- **CM** - Maximum Close Current
- **AD** - Advanced Programming
- **RT** - Maximum Run Timer
- **LP** - Low Power Mode
- **FS** - Power Failure Mode
- **SS** - Soft Start/Stop Duration
- **CT** - Reset Cycle Count
- **MA** - Maintenance Alert Trigger
- **MT** - Mid-Travel Stop Position
- **AT** - Anti-Tailgate Enable
- **MO** - Motor Type Selection
- **RA** - Radio Enable
- **TL** - Learn Transmitters
- **TD** - Delete Transmitters
- **ML** - Learn MGT Transmitters
- **MD** - Erase MGT Transmitters
- **CL** - Reset to Factory Defaults
### Terminal Descriptions

<table>
<thead>
<tr>
<th>Terminal</th>
<th>Group</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC N</td>
<td>24 VOLT INPUT</td>
<td>Factory connected to 24 VAC from transformer or 24 VDC from continuous duty DC supply.</td>
</tr>
<tr>
<td>AC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>DC -</td>
<td>ACCESSORY POWER</td>
<td>Provides 24 VOLT DC power for accessories. (.5A Max)</td>
</tr>
<tr>
<td>DC +</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RESET</td>
<td>RESET BUTTON</td>
<td>Factory connected to the controller’s reset button.</td>
</tr>
<tr>
<td>COMMON</td>
<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>COMM LINK</td>
<td>For 3-wire network connection to second operator in dual gate installations.</td>
</tr>
<tr>
<td>B</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>COMMON</td>
<td>SINGLE BUTTON INPUT</td>
<td>Connect to normally open switch for single button operation. Alternates between open-close or open-stop-close depending on programming.</td>
</tr>
<tr>
<td>SINGLE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>COMMON</td>
<td>FIRE BOX INPUT</td>
<td>Connect to normally open switch in fire box for fire department access.</td>
</tr>
<tr>
<td>FIRE DEPT</td>
<td></td>
<td></td>
</tr>
<tr>
<td>COMMON</td>
<td>OPEN INPUT</td>
<td>Connect to normally open devices (keypad, card reader, keyswitch, telephone entry system) to open the gate. A constant open input will override the mid-travel stop and halt the auto close timer until released.</td>
</tr>
<tr>
<td>OPEN</td>
<td></td>
<td></td>
</tr>
<tr>
<td>OPEN</td>
<td>3-BUTTON STATION INPUT</td>
<td>Connect to 3-button station for open-close-stop control. A constant open input will override the mid-travel stop and halt the auto close timer until released.</td>
</tr>
<tr>
<td>CLOSE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>COMMON</td>
<td>STOP</td>
<td>Connect to approved obstruction detection devices (gate edge, photo beam) to detect an obstruction during opening. While gate is moving, any open obstruction signal will cause the gate to stop, reverse a short distance, and then stop again. At this time the auto close timer is disabled, and a renewed input will be required to start the gate again. Should the gate be restarted and the obstacle signal occur again prior to reaching a limit, the gate will stop again, lockout, and sound the continuous tone alarm.</td>
</tr>
<tr>
<td>C-OBS</td>
<td>CLOSE OBSTRUCTION INPUT</td>
<td>Connect to approved obstruction detection devices (gate edge, photo beam) to detect an obstruction during closing. While gate is moving, any close obstruction signal will cause the gate to stop, then reverse and travel to the full open position. Should a open obstruction input or an open direction inherent entrapment condition occur prior to the gate reaching the open limit, the operator will lockout and sound the continuous tone alarm. If the auto close timer is set, when the close obstruction input is cleared, the gate will close when the auto close timer expires.</td>
</tr>
<tr>
<td>O-OBS</td>
<td>OPEN OBSTRUCTION INPUT</td>
<td>Connect to approved obstruction detection devices (gate edge, photo beam) to detect an obstruction during opening. While gate is moving, any open obstruction signal will cause the gate to stop, reverse a short distance, and then stop again. At this time the auto close timer is disabled, and a renewed input will be required to start the gate again. Should the gate be restarted and the obstacle signal occur again prior to reaching a limit, the gate will stop again, lockout, and sound the continuous tone alarm.</td>
</tr>
<tr>
<td>COM</td>
<td></td>
<td></td>
</tr>
<tr>
<td>REV</td>
<td>REVERSE</td>
<td>Connect to normally open devices to cause a reversal when the gate is traveling closed. The gate will reverse to the full open position.</td>
</tr>
<tr>
<td>OPEN LOOP</td>
<td>OPEN LOOP</td>
<td>Connect to open loop/free exit loop. The gate will open when the loop is triggered, and remain open as long as the loop is triggered. Requires loop detector.</td>
</tr>
<tr>
<td>REV. LOOP</td>
<td>REVERSE LOOP</td>
<td>Connect to reverse loop triggering the loop will cause a reversal when the gate is traveling closed. The gate will reverse to the full open position. Requires loop detector.</td>
</tr>
<tr>
<td>SHADOW/RESET LOOP</td>
<td>SHADOW/RESET LOOP</td>
<td>Connect to shadow/reset loop to keep the gate in its fully open position as long as the signal is present. Used to keep gate open while vehicle is passing through. Requires loop detector.</td>
</tr>
<tr>
<td>- ALARM</td>
<td></td>
<td>Factory connected to the alarm beeper.</td>
</tr>
<tr>
<td>+</td>
<td></td>
<td></td>
</tr>
<tr>
<td>N.O.</td>
<td>AUX RELAY</td>
<td>For connection to auxiliary devices (magnetic lock, solenoid lock, strobe light) for activation (or deactivation) during gate operation.</td>
</tr>
<tr>
<td>COM</td>
<td></td>
<td></td>
</tr>
<tr>
<td>N.C.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>+</td>
<td>24 VOLT SOLAR PANEL</td>
<td>For connection to 24 volt solar panel for battery charging.</td>
</tr>
<tr>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>+</td>
<td>24 VOLT BATTERY</td>
<td>Factory connected to batteries in DC model operators.</td>
</tr>
<tr>
<td>-</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Operator Accessory Connections

3-BUTTON STATION
- OPEN
- CLOSE
- COMMON
- STOP

KEYSWITCH
- COMMON
- OPEN

FIRE ACCESS SWITCH
- COMMON
- FIRE DEPT

SINGLE-CHANNEL RADIO RECEIVER
- DC –
- DC +
- ACCY
- POWER

SINGLE-CHANNEL RADIO RECEIVER
- OPEN/CLOSE
- SINGLE

TWO-CHANNEL RADIO RECEIVER
- DC –
- DC +
- ACCY
- POWER

TWO-CHANNEL RADIO RECEIVER
- OPEN/CLOSE
- CHANNEL #1
- CLOSE
- OBSTRUCTION

KEYPAD
- DC –
- DC +
- ACCY
- POWER

PHOTOEYE FOR REVERSE
- DC –
- DC +
- ACCY
- POWER

PHOTOEYE FOR CLOSE OBSTRUCTION
- DC –
- DC +
- ACCY
- POWER

PHOTOEYE FOR OPEN OBSTRUCTION
- DC –
- DC +
- ACCY
- POWER

PHOTOEYE FOR OPEN OBSTRUCTION
- DC –
- DC +
- ACCY
- POWER

PHOTOEYE FOR REVERSE
- DC –
- DC +
- ACCY
- POWER

PHOTOEYE FOR REVERSE
- DC –
- DC +
- ACCY
- POWER

Solenoid Lock
- NO. / COM. N.C.
- AUXILIARY RELAY

Maglock
- NO. / COM. N.C.
- AUXILIARY RELAY

Gate Edge Sensor for Reverse
- COM.
- REV.

Warning Strobe or Audible Sounnder
- NO. / COM. N.C.
- AUXILIARY RELAY

Wireless Gate Edge Sensor
- MGT
- TRANSMITTER

Figure 11. Operator Accessory Connections
Basic Controller Programming

Programming Overview
The Controller can be programmed with various options for the operator. The programming fields are defined as “functions” that have “options”. To make setup easier for the installer, the Controller’s programming is divided into two groups: basic and advanced. The basic programming group contains the functions commonly used in most slide gate installations. The advanced programming group contains functions less commonly used (i.e. dual gate stagger delay, maximum run timer, etc.).

Entering Programming Mode
Enter programming mode by pressing the UP and DOWN buttons together for one second. While in programming mode the PROGRAM indicator will light.

Exiting Programming Mode
Exit programming mode at any time by pressing the UP and DOWN buttons together. The Controller will automatically exit programming mode after three minutes of inactivity.

Programming Keystrokes
(Typical Programming Method)
While in programming mode, press the UP or DOWN buttons to scroll through the programming functions. When the desired function is displayed press the ENTER button to display the currently set option for the function. When an option is displayed, the decimal points are lit.

To change the option, press and hold the ENTER button for 1 second. To indicate that an option is ready to be changed, the display will flash. While the display is flashing, press the UP or DOWN button to display the other options available for that function.

When the desired option is displayed, press the ENTER button to store it into memory. To select another function, press ENTER, UP, or DOWN.

Left or Right Hand Operation
The factory default is for right hand operation (operator on right side of the driveway when viewed from the inside of the gate). For left hand installations, program the Controller for left hand operation.

Dual Gate Enable
The factory default is for single gate operation. For dual gate operation, wire the two gate controllers together through the COMM LINK terminals (see Page 25) and enable dual gate operation with this programming step.

✓ NOTE: The Mid-travel Stop feature is disabled when dual gate operation is enabled for paired units.

Auto Close Timer
The factory default turns off the Auto Close Timer. The timer can be set from 1 to 59 seconds and from 1 to 9 minutes. When the Auto Close Timer is set, after opening, the gate will wait for the length of the Auto Close Timer then close automatically.
Basic Controller Programming (Cont.)

Run Alarm and Pre-start Alarm
The factory default is Run Alarm on and a 3-second Pre-start Alarm. The operator’s beeper will sound 3 seconds before the operator starts. The options are:
- Run Alarm Off and Pre-start Alarm Off
- Run Alarm On and Pre-start Alarm Off
- Run Alarm On and Pre-start Alarm On for 1-9 Seconds

Maximum Open Direction Current Setting
To detect obstacles or mechanical problems with the gate, the operator monitors its motor current. If the open current load increases by more than the programmed maximum load range number, the operator will stop, reverse a short distance, then stop again. The Auto Close Timer will be disabled, and another open request will be required to start the operator again. If after restart, the overload or an open obstacle happens again before the open limit is reached, the operator will lockout and sound the alarm.

The maximum load range number may be adjusted by pressing and holding the “enter” button until the previously set number flashes. Using the + and - buttons, set the programmed range number so that a minimal force (50-75 lbs.) will activate a reversal should an obstruction occur, but high enough to keep the gate moving under normal conditions without interruption.

Maximum Close Direction Current Setting
To detect obstacles or mechanical problems with the gate, the operator monitors its motor current. If the close current load increases by more than the programmed maximum load range number, the operator will stop, reverse, and travel to the full open position. Should an open obstruction input or an open direction inherent entrapment condition occur prior to the gate reaching the open limit, the operator will lockout and sound the continuous tone alarm. Another close request will be required to start the operator again. If after restart, the overload or a close obstacle happens again before the close limit is reached, the operator will lockout and sound the alarm. If the auto close timer is set, when the close obstruction input is cleared, the gate will close when the auto close timer expires.

The maximum load range number may be adjusted by pressing and holding the “enter” button until the previously set number flashes. Using the + and - buttons, set the programmed range number so that a minimal force (50-75 lbs.) will activate a reversal should an obstruction occur, but high enough to keep the gate moving under normal conditions without interruption.
### Advanced Controller Programming

#### Entering Advanced Programming Mode
To access and program the Advanced Programming functions, for each programming session, Advanced Programming must be enabled.

After exiting programming, the Advanced Programming functions will be available on the programming display during the next programming session unless the operator has run 50 or more cycles. After that, Advanced Programming must be enabled again.

#### Maximum Run Time
The factory default for the Maximum Run Time (MRT) is 99 seconds. When the operator starts, a timer will begin counting. If a open or close limit is not reached or an obstacle or reversing input is not received before the timer expires, the operator will stop, the unit locks out and the alarm sounds. The timer can be set for 10 to 99 seconds, but should be left at 99 in most applications. Setting it too close to the actual run time may cause the time to expire with changing ambient temperature, gate conditions, etc…

If AC is present and an open or close limit is not reached or an obstacle or reversing input is not received before this timer exceeds MRT, the operator will stop, the unit locks out and the alarm sounds.

In the case that AC is not present and MRT expires, it will be ignored as long as the actual run time is under 99 seconds. When the gate reached full open or full close position, MRT will be interpreted as fail safe/secure. EN05 will occur. If FS as set to fail safe, the gate will open. If FS is set to fail secure, the gate will close. However, if the actual run time is higher than 99, it will be interpreted as a physical mechanical problem, EN01 will occur and the gate will stop immediately.

#### Single Button Input Setup
This function is used for selecting the operation for single button controls and radio receivers.

The factory default sets the SINGLE input terminal so successive inputs will cycle the operator in OPEN-STOP-CLOSE-STOP order.

Alternately, the SINGLE input can be set to cause the gate to OPEN unless the gate is fully open. If the gate is fully open, the input will cause the gate to CLOSE.

#### Stagger Mode
(Rarely used in slide gate installations)

This function is used in dual gate installations only. The factory default sets the Stagger Mode to OFF. In dual gate installations the two operators communicate through the 3-wire COMM LINK interface. When using the Stagger Mode, set one operator for delayed opening and the other operator for delayed closing. The Stagger Delay Time programming function (see below) sets the length of the delay.

✓ **NOTE:** This function will only be displayed if dual gate operation is selected.
Advanced Controller Programming (Cont.)

**Stagger Delay Time**
(Rarely used in slide gate installations)

This function is used in dual gate installations only. The factory default sets the Stagger Time to 0 seconds (OFF). The Stagger Time sets the delay for the Stagger Mode. The Stagger Time can be set from 1-99 seconds.

✓ **NOTE:** This function will only be displayed if dual gate operation is selected.

This should be left at 99 seconds in most instances. Setting it close to the actual run time may cause the timer to expire with changing temperature, gate conditions, etc…

**Auxiliary Relay Mode**

The Auxiliary Relay has normally open and normally closed contacts. The factory setting disables the Auxiliary Relay. The relay can be set for:

- **Maglock:** To deactivate a magnetic or solenoid gate lock, the relay will energize during any pending or actual gate motion (open only).
- **M4:** To deactivate a magnetic or solenoid gate lock, the relay will energize during any pending or actual gate motion (open only). 3 seconds after the gate starts to move, the relay will de-energize. This option is used for higher current solenoid locks.
- **Ticket Dispenser:** The relay will energize while the gate is moving in the open direction and at the full open limit, or in an entrapment condition.
- **Strobe:** To activate a warning strobe light, the relay will energize during any pending or actual gate motion (either open or close).
- **Alarm:** The relay will energize if the gate is manually forced open from the full closed position.

**Reverse Delay Time**

The factory default sets the Reverse Delay to 1 second. The operator will wait the length of the delay before reversing direction. This feature will not change the reversal time when the operator is responding to an entrapment condition from an obstruction input or inherent entrapment protection sensor. The Reverse Delay can be set from 1 to 9 seconds. Heaver gates require a longer delay to allow time for the gate to stop.

**Constant Pressure Mode**

The factory default allows momentary pressure on a control station’s OPEN or CLOSE button to cycle the operator. The controller can be set to require constant pressure on the OPEN, CLOSE, or both buttons to run the operator.

✓ **NOTE:** If a button is set for constant pressure, and it is released before the operator reaches the open or close limit, the operator will stop the gate at its current position.
Advanced Controller Programming (Cont.)

**Shadow Loop Open Prevention**
If the shadow loop is triggered, it always prevents the gate from *closing* if the Auto Close Timer activates or a CLOSE command is given while the gate is at the full open position.

The controller can also be set to prevent the gate from *opening* if the shadow loop is triggered while the gate is at the close limit position. This prevents a swing gate from opening into a vehicle if it's parked near the gate on the inside.

**Low Power Mode**
This function is only used with DC slide gate Model SLD. The factory default disables the Low Power Mode. When Low Power Mode is enabled, and AC power fails, the controller will assume Low Power Mode after 60 seconds of gate inactivity. Low power mode turns off all accessory power and indicators. Only inputs from the radio receiver, reverse loop, open loop (optional by programming), fire department input, or restoring AC power will wake the Controller from Low Power Mode. Programming Mode can still be accessed while the Controller is awake in Low Power Mode.

✓ *NOTE:* This function will only be displayed in Model SLD operators.

**Power Failure Mode**
This function is only used with DC slide gate Model SLD. The factory default is set for Fail Safe, alternately the Controller can be set for Fail Secure, Open Immediate, or Close Immediate.

- **Fail Safe:** If the AC power fails and the battery voltage drops below approximately 22 Volts, 5 seconds later the operator will cycle open if not already open. When AC power is restored, or the battery gets charged by solar panels, the operator will resume normal operation and auto-close if programmed to do so.
- **Fail Secure:** If the AC power fails and the battery voltage drops below approximately 22 Volts, 5 seconds later the operator will cycle closed if not already closed. When AC power is restored, or the battery gets charged by solar panels, the operator will resume normal operation.

✓ *NOTE:* Fail Safe and Fail Secure are disabled if Stagger Mode is enabled.

- **Open Immediate:** If the AC power fails, the operator will cycle open if not already open and cease operation. When AC power is restored, the operator will resume normal operation and auto-close if programmed to do so.
- **Close Immediate:** If the AC power fails, the operator will cycle closed if not already closed and cease operation. When AC power is restored, the operator will resume normal operation.

✓ *NOTE:* This function will only be displayed in Model SLD operators.
Advanced Controller Programming (Cont.)

**Soft Start/Stop Duration**
This function is only used with DC slide gate Model SLD. This function causes the operator to start and stop the DC motor slowly reducing gate wear and tear (at the full open or closed positions only). The factory default sets the Soft Start/Stop Duration to 3 seconds. The Soft Start/Stop Duration can be set from 1 to 10 seconds.

> **NOTE:** Changing the Soft Start/Stop Duration will reset the open and close current setting value to zero. It will be necessary to reprogram maximum open and close current settings.

> **NOTE:** This function will only be displayed in Model SLD operators set for DC motor operation with soft start motor selection.

**Reset Cycle Count**
The Controller counts of the number of times the operator has been cycled full open and close. The cycle count can be displayed. The display will scroll the cycle count number, flashing two digits at a time from left to right.

To reset the Cycle Count, press and hold the ENTER button for 2 seconds while the Cycle Count is displayed.

If the Maintenance Alert has been triggered, resetting the Cycle Count will also reset the Maintenance Alert indicator.

**Maintenance Alert Trigger**
The Controller has a MAINT ALERT indicator that can be programmed to light when the number of activations exceeds a set number of cycles. The factory default sets the Maintenance Alert Trigger to 10,000 cycles. The Maintenance Alert Trigger can be programmed for 5, 10, 15, or 25 thousand cycles.

The Maintenance Cycle Count can be reset independently from the operator’s absolute Cycle Count.
Advanced Controller Programming (Cont.)

**Mid-travel Stop Position**
The Controller can be programmed so the gate will stop at a mid-travel point instead of fully opening. This can be useful in installations where a large gate, that takes a long time to open and close fully, only needs to be opened partway to allow traffic to pass.

The factory default sets the Controller for full open operation. Alternately, the Controller can be programmed to open for 1 to 99 seconds then stop, before reaching the open limit.

When a Mid-travel Stop Position time has been programmed, the gate will **still fully open** if the Fire Department input is triggered, if the OPEN button is held down beyond the Mid-travel Stop Position, or a close obstruction or reverse loop input is triggered.

✓ **NOTE:** The Mid-travel Stop feature is disabled when dual gate operation is enabled for paired units.

**Anti-tailgate Enable**
The factory default sets the Anti-tailgate Enable to OFF. With this setting, during a gate cycle, after the shadow loop has been triggered by the vehicle and then has cleared after the vehicle passes, the Auto Close Timer or a CLOSE command is required to begin closing the gate.

If the Anti-tailgate Enable is set to ON, the gate will close immediately as soon as the shadow loop has cleared. Any subsequent shadow loop triggers while the gate is closing will stop the gate. When the shadow loop clears, the gate will continue closing.

**Motor Type Selection**
The factory sets the default for the Controller to match the type of motor in the operator. If required, change the motor selection option to a different type of motor used in the operator. The options available are:
- AC Motor Only
- DC Motor Only with Mechanical Braking
- DC Motor with Electronic Soft Start/Stop
- 3 Phase AC Motor
- AC Motor with DC Motor Backup with Mechanical Braking
- AC Motor with DC Motor Backup with Electronic Soft Start/Stop
Advanced Controller Programming (Cont.)

Radio Enable
The Controller contains a built-in MegaCode® radio receiver to allow activation from up to 40 access control transmitters and two Model MGT (gate edge) transmitters. The factory default enables the internal radio receiver. Alternately, the internal receiver can be disabled.

Antenna Installation
The Controller is supplied with a local whip antenna installed. If using a remote antenna, remove the whip antenna and connect coax cable from the antenna to the ANTENNA connector.

Radio Transmitter Learn
The Controller’s built-in MegaCode® radio receiver can store the IDs of up to 40 transmitters. Refer to the figure for the steps required to learn transmitters.

✓ NOTE: This function will NOT be displayed if the transmitter memory is full, or if the radio receiver is disabled.

Radio Transmitter Delete
Transmitters can be deleted from the Controller’s memory either individually, or all at the same time. Refer to the figure for the steps required to delete transmitters.

✓ NOTE: This function will NOT be displayed if no transmitters are stored in memory, or if the radio receiver is disabled.

MGT Obstacle Transmitter Learn
The Controller supports one or two Model MGT Obstacle Transmitters. The transmitters can be programmed to function as Open Obstruction, Close Obstruction, Reverse, or Stop. Refer to the figure for the steps required to learn MGT transmitters.

✓ NOTE: This function will NOT be displayed if two MGT transmitters are already stored in memory, or if the radio receiver is disabled.

MGT Obstacle Transmitter Delete
MGT transmitters can be deleted from the Controller’s memory either individually, or all at the same time. Refer to the figure for the steps required to delete MGT transmitters.

✓ NOTE: This function will NOT be displayed if no MGT transmitters are stored in memory, or if the radio receiver is disabled.

Reset Controller to Factory Defaults
The Controller can be reset with this function. ALL PROGRAMMED DATA WILL BE LOST, and the factory defaults will be loaded. This function will not erase radio transmitters, current sense values, or motor type. Transmitters must be deleted with the two functions above.

FUNCTION

FUNCTION

FUNCTION
Separate pedestrian gate required 7 feet minimum distance from gate.

Use relief cuts at corners.

Multiple turns refer to loop installation notes for details.

Loop sealant.

Twist wire from end of loops back to operator at least six times per foot.

2" max.

Separate entry.

Reverse entry.

Loop exit.

6 Feet

6 Feet

2" max.
NOTES:
1. WIRE THESE EDGES FOR CLOSE OBSTRUCTION
2. WIRE THESE EDGES FOR OPEN OBSTRUCTION
3. ON LEADING EDGE, WIRE FOR CLOSING OBSTRUCTION OR REVERSING IF DESIRED
4. ON TRAILING EDGE, WIRE FOR OPEN OBSTRUCTION
5. IF SENSOR EDGES ARE HARD WIRED TO THE OPERATOR, CARE MUST BE TAKEN IN ROUTING THE WIRES SUCH THAT THEY DO NOT BECOME DAMAGED DURING NORMAL OPERATION (AVOID PINCHING AND ABRASION)

1. GATE (REFERENCE ONLY)
2. EDGE EXTRUSION
3. SPACERS (3)
4. RETAINING BRACKET
5. RADIO RECEIVER MOUNTED INSIDE

FOR CLARITY, FENCE AND PEDESTRIAN GATE NOT SHOWN
NOTES:
1. WIRE THESE EDGES FOR CLOSE OBSTRUCTION
2. WIRE THESE EDGES FOR OPEN OBSTRUCTION
3. ON LEADING EDGE, WIRE FOR CLOSING OBSTRUCTION OR REVERSING IF DESIRED
4. ON TRAILING EDGE, WIRE FOR OPEN OBSTRUCTION
5. IF SENSOR EDGES ARE HARD WIRED TO THE OPERATOR, CARE MUST BE TAKEN IN ROUTING THE WIRES SUCH THAT THEY DO NOT BECOME DAMAGED DURING NORMAL OPERATION (AVOID PINCHING AND ABRASION)

THIS DRAWING IS INTENDED TO DRAW ATTENTION TO POSSIBLE LOCATIONS FOR THE INSTALLATION OF CONTACT OR NON-CONTACT OBSTRUCTION SENSING DEVICES. OTHER AREAS OF ENTRAPMENT MAY EXIST DEPENDING ON EACH SPECIFIC INSTALLATION.
CARE MUST BE TAKEN IN THE PLACEMENT OF PHOTOEYES TO MINIMIZE NUISANCE TRIPPING.

PHOTOEYE TO PROTECT FENCE LINE OUTSIDE OF PROTECTED AREA W IRED FOR OPEN OBSTRUCTION.

SEE ACCESSORY CONNECTIONS FOR DETAILS OF WIRING PHOTOEYES.

PHOTOEYE TO GUARD POCKET AREA WIRE FOR OPEN OBSTRUCTION.

PHOTOEYE CAN BE MOUNTED ACROSS DRIVE WIRED FOR REVERSE ONLY, ON EITHER SIDE OF THE GATE.

SEPARATE PEDESTRIAN WALKGATE REQUIRED 7 FEET MINIMUM DISTANCE FROM GATE.
Picket Gate Installation

Picket Gate Installation

MESH WITH OPENINGS SMALLER THAN 2 1/4” SMaller Than 2 1/4"

TO A MINIMUM HEIGHT OF 48” ABOVE GROUND OVER ENTIRE GATE LENGTH

PICKETS SPACE SMALLER THAN 2 1/4”

ENTRAPMENT ZONE #1 REVERSING PHOTOEYE ACROSS DRIVE

ENTRAPMENT ZONE #2 (BOTH SIDES OF GATE)

ENTRAPMENT ZONE #3 (BEHIND GATE)

PHOTOEYE BEHIND GATE

POSSIBLE LOCATIONS FOR CONTACT AND NON-CONTACT DEVICES SHOWN ABOVE. OTHER AREAS OF ENTRAPMENT MAY EXIST DEPENDING ON EACH SPECIFIC INSTALLATION.

REFER TO INSTALLATION MANUAL FOR ADDITIONAL DETAILS FOR THE INSTALLATION AND WIRING OF LOOPS, EDGES, AND PHOTOEYES.

SEPARATE PEDESTRIAN GATE REQUIRED 7 FT. MINIMUM DISTANCE AWAY FROM GATE

FREE-EXIT LOOP

FREE-ENTRY LOOP

ENTRAPMENT ZONE #3 (BEHIND GATE)

PHOTOEYE BEHIND GATE

ENTRAPMENT ZONE #2 (BOTH SIDES OF GATE)

ENTRAPMENT ZONE #1 REVERSING PHOTOEYE ACROSS DRIVE

CARDBASE ON STAND

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FREE-EXIT LOOP

FREE-ENTRY Loop

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FREE-EXIT LOOP

FREE-ENTRY LOOP

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POSSIBLE LOCATIONS FOR CONTACT AND NON-CONTACT DEVICES SHOWN ABOVE. OTHER AREAS OF ENTRAPMENT MAY EXIST DEPENDING ON EACH SPECIFIC INSTALLATION.
Track Gate Installation

OVERHEAD TRACK GATE WITH ADDED C-CHANNEL FOR GATE BRACKET ATTACHMENT

GATE BRACKET BOLTED TO CHANNEL (BY OTHERS)

NOTE: BOTH TYPES OF ATTACHMENTS TO BACK END OF GATE WILL WORK WITH ROLLER GATES AS REQUIRED

COVER GATE WITH FABRIC WITH OPENINGS SMALLER THAN 2 1/4" TO A MINIMUM HEIGHT OF 48" ABOVE GROUND. IN PICKET STYLE GATES, IF PICKETS ARE SPACED LESS THAN 1 1/4" APART MESH IS OPTIONAL

OVERHEAD TRACK GATE WITH ADDED BUSTLE FOR GATE BRACKET ATTACHMENT

BUSTLE ATTACHED TO END OF TRACK GATE FOR GATE BRACKET (BY OTHERS)

C-CHANNEL ATTACHED TO BACK END OF TRACK GATE (BY OTHERS)
Dual Gate Installations

Two operators can be used in dual gate installations. The operators communicate with each other through the 3-wire COMM LINK terminals.

When one operator activates, the COMM LINK connection signals the other operator to activate. Each operator functions independently, controlling its gate and monitoring its inputs and accessories.

A three-wire shielded conductor cable is required to connect two operators together for dual operation. Use Belden 8760 Twisted Pair Shielded Cable (or equivalent) only – P/N 2500-1982, per foot).

✓ **NOTE: The shield wire should be connected COMM LINK terminal “C” in both operators.**

Three of the programming functions available are only used for dual gate installations:

- **Dual Gate Enable**
  Dual Gate Enable must be set for all dual gate installations.

- **Stagger Mode**
  The Stagger Mode function determines if the operator has a delayed open or a delayed close. In dual swing gate installations, typically one operator is programmed for delayed open, and the other operator is programmed for delayed close.

- **Stagger Delay Time**
  The Stagger Time sets the length of the delay for the Stagger Mode.

See Pages 11, 13, & 14 for details on these three dual gate programming functions.

Set the following parameters in each gate operator individually in a single gate mode before connecting the network cable and operating in dual gate mode.

1. Open and Close Limit settings
2. Open and Closed direction inherent entrapment protection (OC & CC)

After these parameters have been set, and each operator has been tested independently and is functioning correctly in single gate mode, then set BOTH operators to dual gate (dg) in the Paired Mode setup step under Basic Programming steps.
Gate Operation

Open Button
Opens the gate. If the Controller is programmed to stop opening the gate at mid-travel, a constant press of the OPEN button will override the Mid-travel Stop and completely open the gate. If the Auto Close Timer is set, it will be suspended until the OPEN button is released.

Close Button
Closes the gate if the gate is open. Also closes the gate if the gate is in the process of opening.

Stop Button
Stops the gate from opening or closing at any time.

Single Input
Opens the gate if it's closed and closes the gate if it's open (open-close programming option). Activating the input while the gate is moving will reverse the gate.
Can be programmed to stop the gate while the gate is moving (open-stop-close programming option).

Fire Department Input
Fully opens the gate when the input is activated. Overrides the Mid-travel Stop and Auto Close Timer (if either is programmed for the gate). The gate will lockout in the open position without sounding the alarm. Press the STOP button to release the lockout.

Open Input
Functions the same as the OPEN button.

Open Obstruction
While the gate is opening, any open obstruction signal will cause the gate to stop, reverse a short distance, and then stop again. The Auto Close Timer will be disabled, and a renewed input will be required to start the gate again. Should the gate be restarted and the obstacle signal occur again prior to reaching a limit, the gate will stop again, lockout, and sound the emergency alarm.

Close Obstruction
While the gate is closing, any close obstruction signal will cause the gate to stop, reverse, and travel to the full open position. Should a open direction inherent entrapment condition occur prior to the gate reaching the open limit, the operator will lockout and sound the continuous tone alarm. Another close request will be required to start the operator again. If after restart, the overload or a close obstacle happens again before the close limit is reached, the operator will lockout and sound the alarm. If the auto close timer is set, when the close obstruction input is cleared, the gate will close when the auto close timer expires.

Reverse Input
If the reverse input is triggered while the gate is closing, the gate will reverse to the full open position. If the Auto Close Timer is set, when the reverse input is cleared, the gate will close when the Auto Close Timer expires.

Open Loop
Functions the same as the OPEN button.

Reverse Loop
Functions the same as the reverse input.

Shadow/reset Loop
Only used with Swing Gates. Holds the gate fully open or fully closed while triggered. If open, the gate closes immediately when cleared if Anti-tailgate is enabled.

Operation Indications
During normal operation, the Controller's displays will indicate current operating conditions and status.

Power-up Display
When the Controller powers up, dashes will show on the display, then the firmware version number, then the gate type (SL for slide and swing gates).
Exiting programming restarts the Controller. The power-up display will show upon the restart.

Idle Condition
While the Controller is idling, waiting for a command, the display will show circulating dashes.
For DC models only - Clockwise: Batteries discharging, Counterclockwise: Batteries charging.

Last Gate Position/Condition
When the gate moves or stops, the display will show the status for up to one minute.
- Stop is displayed as St
- Full Close is displayed as FC
- Full Open is displayed as FO
- Entrapment is displayed as En

Pre-start Delay
During the pre-start delay, the display will countdown the number of seconds remaining before the operator starts.

Reverse Delay
If the gate travel direction is reversed from a user activation or reversing device, and a reverse delay is set, the display will count down the delay time in seconds before the operator restarts.

Run Timer
While the gate is opening or closing, the number of seconds running time is displayed.
Error Indications

During abnormal operation, the Controller’s displays and beeper will indicate the error condition that has occurred.

**Entrapment**

If an entrapment condition occurs detected by two repeated open or close obstruction triggers, the Controller will lock the operator out. The beeper will sound constantly and the gate will not operate. To reset the Controller press the **STOP** button or press the **RESET** button on the operator’s cover.

**COMM LINK Connection Failure**

In dual gate installations, if there is a connection failure between the two operators, the **COMM LINK** indicator will blink once a second. During this condition the gate will not operate, except if triggered by the **FIRE DEPT** input, which functions normally.

**MGT Obstacle Transmitter Trouble**

If any MGT transmitters are used with the operator, their supervision feature will alert the Controller if there is any trouble with the transmitter. MGT transmitters send hourly status reports and will send low battery reports when the transmitter has a low battery. The MGT transmitters also have a tamper detection switch that will trigger when their case is opened.

When the Controller detects a low transmitter battery, a tamper signal, or missing transmitter status reports, the gate will still operate normally, but the beeper will change as follows:

- The Pre-start Alarm will beep twice as fast.
- The Run Alarm will beep twice as fast and continue for five minutes after the gate stops.
- The sounder will “chirp” every five seconds when the gate is idle.

Correct the trouble (close case, replace battery, or replace transmitter) to clear the obstacle transmitter trouble indications.

**Maximum Run Time Exceeded**

If the Maximum Run Time is exceeded, the Controller stops the operator the same as if a double obstacle has occurred in an entrapment condition. The entrapment alarm sounds constantly, and is cleared by pressing the **STOP** button or the **RESET** button on the cover. After the **STOP** or **RESET** button is pressed, because the Maximum Run Time has been exceeded, the sounder will beep twice every five seconds. The next operation of the gate will clear the indication.

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<th>CONTROLLER ERROR CAUSES AND INDICATIONS</th>
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<td>MAXIMUM RUN TIMER EXCEEDED ON OPENING</td>
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<td>MAXIMUM RUN TIMER EXCEEDED ON CLOSING</td>
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<td>GATE FULL OPEN RESULTING FROM FIRE DEPT INPUT</td>
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<td>FAIL SAFE OR FAIL SECURE BECAUSE OF BATTERY VOLTAGE DROP BELOW 21.6 VDC DUE TO AC POWER LOSS</td>
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<td>MOTOR FAILURE</td>
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<td>AC POWER LOSS IN OPEN OR CLOSE IMMEDIATE POWER FAIL MODE</td>
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<td>MAXIMUM RUN TIMER EXCEEDED AFTER AC POWER LOSS</td>
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<tr>
<td>MGT SUPERVISORY CONDITION (TAMPER, LOW BATTERY, MISSING HOURLY STATUS)</td>
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**WARNING**

The Stop and/or Reset button must be located in the line-of-sight of the gate. Activation of the reset control shall not cause the operator to start.
Troubleshooting

Contacting Technical Support
For technical questions regarding Linear gate operators, contact the Technical Services Department at:

1-800-421-1587 from 6:30 AM to 4:30 PM Pacific time

Operator fails to start
A. If the operator has been running a large number of cycles, the motor may have become too hot and tripped its thermal overload breaker. Allow the motor to cool down and the thermal overload breaker will reset automatically.
B. Make sure you have power at the master distribution panel and that the power has not been turned off.
C. On an SLD, if the “Reset to Factory Defaults” programming step has been used, ensure the motor type (MO) has been set to d2 and the open (OC) and closed currents (CC) have been set.

Motor operates, but gate does not move
A. Check for broken chain or worn belts.
B. Check all set screws on pulleys and sprockets and tighten them if necessary, and check for keys which may have fallen loose from keyways.

Motor sounds like it is working harder than normal
A. Make sure the gate is moving freely and without binding throughout its entire travel.
B. Check the drive chain for obstructions (if the operator has one).
C. If the operator has an internal brake mechanism, make sure it is releasing.

Limit switch getting out of time
A. Check for proper tension on all limit chains to be sure there is no jumping taking place. Mark one tooth and its corresponding link and run the gate. If the marks have moved, the chain is skipping.
B. Check the set screws in limit sprockets for tightness. In rotary limit boxes, check the rotary limit nut for sloppiness or stripped threads. Replace if necessary.

Gate stopping part way open or closed (but no visible obstruction)
A. The Controller may have received a false obstruction input triggered by current sensing set too low. Make sure the gate moves freely through its entire travel before adjusting the current sensing.
B. The Maximum Run Timer may have counted down and expired. This can be caused by having the timer set too low, if a chain or belt is broken, or if a sprocket or pulley is slipping. When the timer expires, the gate stops and the beeper will sound.
C. An obstruction signal from an accessory wired to the obstruction input may have triggered falsely. Check the control board for lit indicators for any of the following inputs: safety, shadow/reset, open obstruction, close obstruction, stop, etc. If any are lit when the operator should be running, remove all devices hooked to that function and hook them up one at a time and try to run the operator until the problem device is found. Refer to Page 8 for details on the control board indicators.

Gate staying open with automatic system
A. If there are vehicle detectors used with the operator, one of the loops or loop detectors may be sending a false signal or needs to be reset. Observe the indicators on the loop detector. Unplug the detector and try running the operator.
B. An opening or reversing device may be stuck or malfunctioning. Try disconnecting these devices and hook them back up one at a time and try running the operator until the malfunctioning device is found.
C. Make sure the close limit switch isn’t activated. If it is, the operator will think the gate is already closed.

How to Order Replacement Parts
Use the part numbers listed on the following pages.

1. Supply the model number and serial number of your operator.
2. Specify the quantity of pieces needed and order by part number and name of part.
3. State whether to ship by freight, truck, parcel post, UPS or air express.
4. State whether transportation charges are to be prepaid or collect.
5. Specify name and address of person or company to whom parts are to be shipped.
6. Specify name and address of person or company to whom invoice is to be sent.
NOTE: MAY HAVE OPTIONAL TORQUE LIMITER
NOTE: MAY HAVE OPTIONAL TORQUE LIMITER
### MODEL SLC MECHANICAL PARTS LIST

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<td>2300-907</td>
<td>Operator Cover</td>
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<tr>
<td>1A</td>
<td>2200-907</td>
<td>Plunger Reset Assembly</td>
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<tr>
<td>1B</td>
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<td>Reducer Coupler, with Oilite Bushing</td>
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<td>8</td>
<td>2100-2026</td>
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<td>2100-115</td>
<td>Disconnect Collar Spring</td>
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<td>2100-014</td>
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<td>13</td>
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<td>2200-042</td>
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<td>2200-041</td>
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<td></td>
<td>2200-276</td>
<td>Sprocket, 48-B-20, 1/2&quot; bore (For drives 34 to 47 feet wide)</td>
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<td>23</td>
<td>2200-554</td>
<td>#48 Roller Chain, 14 Links (Use with 2200-008 Sprocket)</td>
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<td>23A</td>
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<td>#48 Roller Chain, 15 Links (Use with 2200-041 Sprocket)</td>
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<td>#48 Roller Chain, 16 Links (Use with 2200-276 Sprocket)</td>
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<td>#48 Master Link</td>
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<td>24</td>
<td>2510-423</td>
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<td>Plate Box Assembly with Cover</td>
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<td>Shaft</td>
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<td>2200-029</td>
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<td>2200-030</td>
<td>Limit Nut</td>
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<td>2200-193</td>
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<td>2300-946</td>
<td>Heyo Bushing with Wire Guards</td>
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<td>2200-026</td>
<td>Detent Spring</td>
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### REF. # | PART #     | DESCRIPTION                                      |
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<tbody>
<tr>
<td>25</td>
<td>2500-2307</td>
<td>1/2 HP, 115 VAC, 1 Phase</td>
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<td>25</td>
<td>2500-2308</td>
<td>1/2 HP, 208/230 VAC, 1 Phase</td>
</tr>
<tr>
<td>25</td>
<td>2500-2309</td>
<td>3/4 HP, 115 VAC, 1 Phase</td>
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<td>2500-2310</td>
<td>3/4 HP, 208/230 VAC, 1 Phase</td>
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<td>2500-2311</td>
<td>1 HP, 115 VAC, 1 Phase</td>
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<td>25</td>
<td>2500-2312</td>
<td>1 HP, 208/230 VAC, 1 Phase</td>
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<td>2500-2313</td>
<td>1 HP, 208/230 VAC, 1 Phase</td>
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<td>2500-2336</td>
<td>Capator for 2500-2307 Motor</td>
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<td>2500-2337</td>
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<td>2500-1928</td>
<td>Capator for 2500-2309 Motor</td>
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<td>2500-1930</td>
<td>Capator for 2500-2311 Motor</td>
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<td>27</td>
<td>2500-1931</td>
<td>Capator for 2500-2312 Motor</td>
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<td>32</td>
<td>3200-2435</td>
<td>Alarm</td>
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<tr>
<td>33</td>
<td>2100-2114</td>
<td>Stop/Reset Button Bracket</td>
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<tr>
<td>34</td>
<td>2200-1495</td>
<td>Stop/Reset Button</td>
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<tr>
<td>35</td>
<td>2200-650</td>
<td>Sprocket, 41-B-24, 1&quot; bore</td>
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<td>36</td>
<td>2110-823</td>
<td>Idler Assembly</td>
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<tr>
<td>37</td>
<td>2100-2109</td>
<td>APEX Controller Mounting Bracket (not shown)</td>
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<td>38</td>
<td>2500-422</td>
<td>115 VAC Power Box Assembly</td>
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<td>2500-2411</td>
<td>Power Switch</td>
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<td>38</td>
<td>2500-2413</td>
<td>Power Outlet (only available on 115 VAC Models)</td>
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<tr>
<td>39</td>
<td>2500-212</td>
<td>115 VAC - 24 VAC Power Transformer</td>
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<td>230 VAC - 24 VAC Power Transformer</td>
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<td>40</td>
<td>2500-501</td>
<td>1&quot; Rotor Clip</td>
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### PARTS FROM ACCESSORY BOX (Not shown in exploded view)

<table>
<thead>
<tr>
<th>REF. #</th>
<th>PART #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>2100-2007</td>
<td>Gate Attachment Bracket</td>
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<tr>
<td>2400-170</td>
<td>U-bolt, 3&quot;</td>
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</tr>
<tr>
<td>2100-054</td>
<td>#41 Chain Tension Bolt</td>
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<td>2200-367</td>
<td>Chain Spring</td>
<td></td>
</tr>
<tr>
<td>2200-027</td>
<td>#41 Master Link</td>
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<tr>
<td>2200-150</td>
<td>#41 Chain per Foot</td>
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<tr>
<td>2400-152</td>
<td>Square Head Bolt, 3/8&quot;</td>
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### OPTIONAL PARTS

<table>
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<th>PART #</th>
<th>DESCRIPTION</th>
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<td>Base Plate for Operator</td>
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<td>2100-2008</td>
<td>Critter Plate</td>
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<td>2500-107</td>
<td>Remote Disconnect Kit</td>
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</tr>
<tr>
<td>2120-483</td>
<td>Post Mounting Kit</td>
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<tr>
<td>2220-045</td>
<td>2&quot; Torque Limiter Assembly Complete</td>
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<tr>
<td>2300-693</td>
<td>Friction Disc (Pair)</td>
<td></td>
</tr>
<tr>
<td>2200-676</td>
<td>4&quot; Pulley for torque Limiter</td>
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</tr>
<tr>
<td>2200-877</td>
<td>Bushing for Pulley</td>
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NOTE: MAY HAVE OPTIONAL TORQUE LIMITER
# MODEL SLD MECHANICAL PARTS LIST

<table>
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<th>REF. #</th>
<th>PART #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>1</td>
<td>2300-907</td>
<td>Operator Cover</td>
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<td>1A</td>
<td>2510-354</td>
<td>Plunger Reset Assembly</td>
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<td>2</td>
<td>2200-2240</td>
<td>Plunger Reset Button</td>
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<td>2A</td>
<td>2010-2006</td>
<td>Lock Tab Bracket</td>
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<tr>
<td>3</td>
<td>2100-2055</td>
<td>Bottom Shelf</td>
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<tr>
<td>4</td>
<td>2100-1985</td>
<td>Pillow Block Tube Spacer</td>
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<td>7</td>
<td>2200-954</td>
<td>Gear Reducer, 20:1</td>
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<tr>
<td>7A</td>
<td>2100-1989</td>
<td>Tube Spacers</td>
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<td>8</td>
<td>2110-793</td>
<td>Reducer Coupler, with Oilite Bushing</td>
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<td>10</td>
<td>2100-2026</td>
<td>Disconnect Collar</td>
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<tr>
<td>11</td>
<td>2200-115</td>
<td>Disconnect Collar Spring</td>
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<td>12</td>
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<td>Shaft Collar, 1” diameter, 3/8” LTBC</td>
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<td>2100-1983</td>
<td>Drive Shaft, 1” diameter</td>
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<td>13A</td>
<td>2100-529</td>
<td>1” Woodruff Key</td>
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<td>2100-1986</td>
<td>Disconnect Handle Fulcrum Bracket</td>
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<td>2100-549</td>
<td>Pin for Disconnect Handle</td>
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<td>Disconnect Handle</td>
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<td>Disconnect Fulcrum Bracket</td>
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<td>Pillow Block Bearing, 1” diameter</td>
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<td>Sprocket, 48-B-15, 1” bore</td>
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<td>Sprocket, 48-B-15, 1/2” bore</td>
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<td>#48 Roller Chain, 15 Links</td>
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<td>#48 Master Link</td>
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<td>APEX Module &amp; DC Motor Board Assembly</td>
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<td>2500-1902</td>
<td>Motor, 24 VDC</td>
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<td>27</td>
<td>2510-243</td>
<td>Brush Replacement Kit</td>
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<td>2200-132</td>
<td>Motor Pulley, 2”</td>
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<td>30</td>
<td>2200-993</td>
<td>3” Pulley, 3/4” bore</td>
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<td>2200-975</td>
<td>V-belt, 4L 29” Cogged</td>
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<td>2500-2435</td>
<td>Alarm</td>
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<td>33</td>
<td>2100-2114</td>
<td>Stop/Reset Button Bracket</td>
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<td>2500-1495</td>
<td>Stop/Reset Button</td>
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<td>2200-269</td>
<td>Sprocket, 41-B-20, 1” bore</td>
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<td>36</td>
<td>2200-939</td>
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<td>37</td>
<td>2100-2109</td>
<td>APEX Controller Mounting Bracket (not shown)</td>
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<td>38</td>
<td>2500-431</td>
<td>Power Box Assembly</td>
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<td>2500-2411</td>
<td>Power Switch</td>
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<td>2500-413</td>
<td>Power Outlet</td>
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<td>2200-132</td>
<td>Battery Assembly</td>
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<td>42</td>
<td>2200-975</td>
<td>Battery, 12 Volt (two required)</td>
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<td>43</td>
<td>2200-1768</td>
<td>Bridge Rectifier</td>
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<td>2200-1819</td>
<td>Fuse Holder</td>
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<td>2200-1748</td>
<td>Fuse, 10 Amp, Slow-blow</td>
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<td>2500-1749</td>
<td>Transformer Assembly</td>
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<td>2500-182</td>
<td>Battery Assembly</td>
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<td>Battery, 12 Volt (two required)</td>
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<td>2300-456</td>
<td>Velcro Tape, per Foot</td>
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<td>Accessory Shelf</td>
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<td>Wiring Harness Assembly (not shown)</td>
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<td>52</td>
<td>2400-501</td>
<td>1” Rotor Clip</td>
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## PARTS FROM ACCESSORY BOX (Not shown in exploded view)

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<thead>
<tr>
<th>REF. #</th>
<th>PART #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>1</td>
<td>2100-2007</td>
<td>Gate Attachment Bracket</td>
</tr>
<tr>
<td>2</td>
<td>2400-170</td>
<td>U-bolt, 3”</td>
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<tr>
<td>3</td>
<td>2100-054</td>
<td>#41 Chain Tension Bolt</td>
</tr>
<tr>
<td>4</td>
<td>2200-367</td>
<td>Chain Spring</td>
</tr>
<tr>
<td>5</td>
<td>2200-027</td>
<td>#41 Master Link</td>
</tr>
<tr>
<td>6</td>
<td>2200-150</td>
<td>#41 Chain, per Foot</td>
</tr>
<tr>
<td>7</td>
<td>2400-152</td>
<td>Square Head Bolt, 3/8”</td>
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## OPTIONAL PARTS

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<td>Base Plate for Operator</td>
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<td>2100</td>
<td>20006</td>
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<tr>
<td>2120</td>
<td>483</td>
<td>Post Mounting Kit</td>
</tr>
<tr>
<td>2220</td>
<td>045</td>
<td>2” Torque Limiter Assembly Complete</td>
</tr>
<tr>
<td>2300</td>
<td>693</td>
<td>Friction Disc (Pair)</td>
</tr>
<tr>
<td>2500</td>
<td>676</td>
<td>4” Pulley for Torque Limiter</td>
</tr>
<tr>
<td>2500</td>
<td>877</td>
<td>Bushing for Pulley</td>
</tr>
</tbody>
</table>

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PARTS FROM ACCESSORY BOX (Not shown in exploded view):

- Gate Attachment Bracket
- U-bolt, 3”
- #41 Chain Tension Bolt
- Chain Spring
- #41 Master Link
- #41 Chain, per Foot
- Square Head Bolt, 3/8”

OPTIONAL PARTS:

- Base Plate for Operator
- Critter Plate
- Remote Disconnect Kit
- Post Mounting Kit
- 2” Torque Limiter Assembly Complete
- Friction Disc (Pair)
- 4” Pulley for Torque Limiter
- Bushing for Pulley
Model SLD Maintenance

Battery Maintenance
The gel-cell batteries in this operator require no routine maintenance. For assured continued performance, they should be replaced every year. If power is to be removed for one week or more, disconnect the negative wire from the batteries as this will prevent deep discharging. Fully charge before use after storage or upon initial installation.

DC Motor Brush Replacement
Brushes should be inspected every 100,000 cycles or yearly, whichever comes first. The motor has two brushes, one on each side.

Original brushes are approximately 3/4" long and should be replaced when they are 1/2" long, or sooner. If brushes are allowed to wear beyond this point, permanent damage to the motor may result.

To inspect the brushes: (1) remove the retaining cap with a straight-blade screwdriver; (2) carefully pull assembly straight out; (3) measure the remaining brush material.

To reinstall: (4) place the brush in holder, aligning the brush’s rounded indentation correctly with motor shaft; (5) gently push in the spring and align metal contact with oval slot in the brush holder, then push it in with retaining cap. Hold the cap in place and thread the cap into brush holder. \textbf{Do not overtighten or cap will crack!}

Repeat for the other brush.

Figure 13. Replacing DC Motor Brushes

1. REMOVE BRUSH RETAINING CAP WITH FLATBLADE SCREWDRIVER
2. PULL ON CONTACT TO REMOVE BRUSH
3. INSPECT THE LENGTH OF THE BRUSH
4. PUSH BRUSH INTO THE HOLDER (IT ONLY FITS IN ONE WAY)
5. REPLACE CAP AND CAREFULLY SCREW INTO HOLDER
   \textbf{DON'T OVERTIGHTEN THE CAP, IT WILL CRACK!}

3/4" WHEN NEW, REPLACE WHEN 1/2" LONG OR SOONER

REPEAT INSPECTION WITH THE BRUSH ON THE OTHER SIDE OF THE MOTOR
Preventative Maintenance

General
Linear gate operators are designed for many years of trouble-free operation and, under recommended operating conditions, will require only minimal maintenance. To ensure that a unit is ready for operation at all times, and to preclude serious damage or failure, inspect the unit systematically. Proper adjustments and lubrication should be made as recommended.

Lubrication
✓ Bearings — For models which have pillow block style bearings with grease fittings, lubricate at least twice a year with a lithium complex based, petroleum oil NLGI 2 rated grease. Oilite and precision sealed bearings do not require additional lubrication.
✓ Motor — Motors have sealed ball bearings and do not require further lubrication. If bearing noise develops after several years of operation, bearings should be replaced by a motor repair company, or the motor should be replaced if necessary.
✓ Drive Chain and Sprocket — The main drive chain and sprockets should be inspected for wear, cleaned, and wiped down with a lightly oiled rag every six months.

6-Month Preventative Maintenance
1. For operators with V-belts, inspect for wear and replace as necessary. Check for proper tension and adjust if required. Check all pulley setscrews for tightness and tighten if necessary.
2. For operators with internal chain drives, inspect chain and sprockets for wear and replace if necessary. Check for proper tension and alignment, and adjust if required. Check all hub sprocket setscrews and tighten if required.
3. Check limit switches and limit actuators (cams, limit nuts, etc.) for wear and replace as required. In rotary limit switch assemblies, wipe the limit shaft clean and apply a light coating of dry lubricant.
4. For operators with magnetic brakes, check for proper adjustment. Brake disc must run free when the brake is engaged. For brake assemblies other than C-face style, the brake should be adjusted so that the solenoid plunger throw is between 3/8” to 1/2”. Too much throw will damage the solenoid. If the solenoid emits a loud buzzing sound when the motor is run, the brake must be adjusted.
5. In operators which have a disconnect handle, inspect disconnect handle for proper function and lubricate if necessary. Use a lithium based grease on all moving parts.
6. Inspect all nuts and bolts for proper tightness and tighten as necessary.
7. Check all reversing devices for proper function. Inspect all contact edges for wear and replace if required. Check photoeyes for proper alignment and function.
8. Check current sensing for proper adjustment when finished with inspection and maintenance.
9. Inspect the installation area. Are all the warning signs intact and visible? If they are missing or need replaced, contact Linear. Be sure there are no control stations mounted within reach of the gate. Review safety literature with the customer and advise them to remove any such stations found.

FCC Notice
This device complies with FCC Rules Part 15 and Industry Canada Rules & Regulations. Operation is subject to the following two conditions: (1) This device may not cause harmful interference and (2) this device must accept any interference received, including interference that may cause undesired operation.

For all gate operators, you must inspect the gate for proper operation. The gate should move easily without binding through its entire travel. If the gate does bind, adjust or fix as required. Failure to keep the gate in good working condition will have adverse effects on the operator.
Gate Operator Installation Checklist

1. The gate has been checked to make sure it is level and moves freely in both directions.

2. Potential pinch areas have been guarded so as to be inaccessible OR have contact and/or non-contact obstruction sensing devices installed.

3. The installer has installed one or more approved obstruction detection devices, in compliance with UL325 requirements for this installation.

4. If pedestrian traffic is expected, a separate pedestrian gate has been installed, a minimum of seven feet from the gate. The customer has been informed that all pedestrian traffic must use the pedestrian gate.

5. Warning signs have been installed on each side of the gate in highly visible locations. The customer has been informed that these signs must remain at all times.

6. There are no controls installed on the gate operator, or within seven feet of the gate.

7. The installer has properly adjusted the obstruction sensing feature and has tested the gate to make sure that the gate stops and reverses a short distance with minimal resistance applied (40 lbs. on a swing gate at the end of the gate, 75 lbs. on a slide gate).

8. The installer has instructed the customer in the proper use of the gate operator and reviewed all of the operational functions, obstruction sensing devices, warning beeper and reset, etc.

9. The installer has instructed the customer in the proper use of the operator’s manual disconnect feature. The manual disconnect must never be used while the gate is in motion. The power switch must be turned off before using the manual disconnect and disengaging the operator.

10. The installer has reviewed all safety instructions with the customer, and has left the safety instructions and owner’s information sheets for their reference.

11. The installer has answered any questions the customer has regarding the operation of the gate operator and gate operator safety precautions.

12. The installer has explained to the customer that a regular maintenance schedule for both the gate and the gate operator is recommended.

By signing this installation checklist, I/we hereby certify that each item listed and checked above has been covered by the installer and is clearly understood by the customer.

Customer’s Signature ___________________________ Date ____________

Installer’s Signature ___________________________ Date ____________